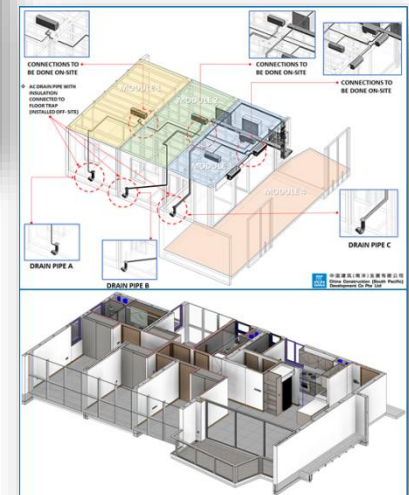
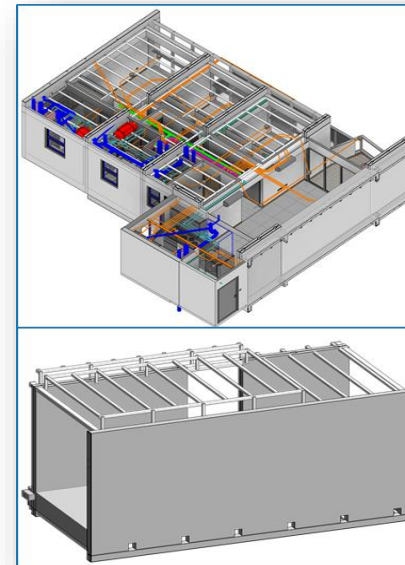




中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED



Modular Integrated Construction (MiC)

Content

Part 1

Company Overview

Part 2

Design of Steel MiC

Part 3

Design of RC MiC

Part 4

Fabrication, Handling and Transportation

Part 5

Supervision and Quality Assurance

Part 6

Construction Programme



中國海龍建築科技有限公司

CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

1

Company Overview

- Shenzhen Factory (PRC)
- Zhuihai Factory (PRC)

Company Overview



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

Shenzhen Factory

Established in January 1993, a wholly-owned subsidiary of China State Construction International Holdings Ltd.

The major products include:

- *Precast facade
- *Precast partition walls, floor slabs, staircases and balconies
- *Precast primary and secondary beams, columns and composite GRC
- *Precast integrated kitchens and bathrooms



Company Overview



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

Company Layout Plan

公司平面布置图



Area : 50,000 m²

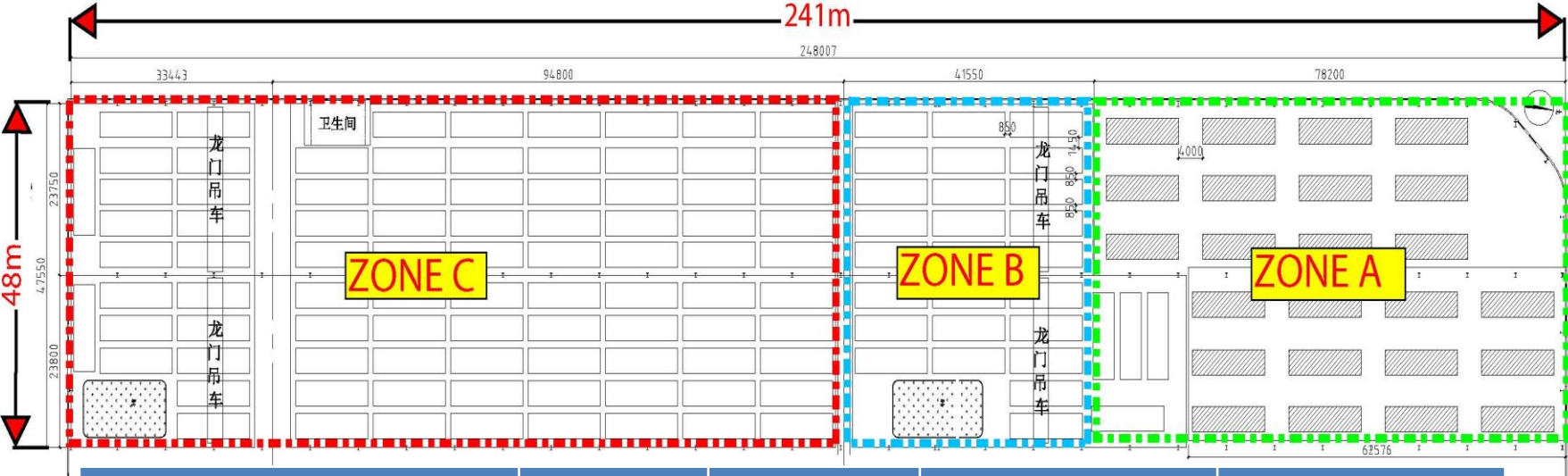
Company Overview



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

Zhuihai Factory

Production Layout Plan



Zone	Capacity (MiC Unit)	Area (m2)	Monthly Fabrication (Nos.)	Yearly Fabrication (Nos.)
A (Casting Concrete)	24	3,700	125	1500
B (Decoration and Finishing)	30	2,000		
C (Storage)	90	5,800		
TOTAL	144	11,500		

Company Overview



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

Approved precast supplier to HK Government, Property Developers,
Main Contractors



香港房屋委員會



香港特別行政區政府
路政署



香港特別行政區政府
土木工程拓展署



香港特別行政區政府
渠務署



中海地產



Sino Group



SWIRE



长江实业(集团)有限公司



MTR



和物業代理有限公司
WHEELock REAL ESTATE AGENTS LIMITED



KERRY PROPERTIES
嘉里建設



華人置業集團
CHINESE ESTATES GROUP



K. WAH REAL ESTATES CO., LTD.
嘉華地產有限公司

華懋集團
Chinachem Group



中國建築工程(香港)有限公司

CHINA STATE CONSTRUCTION ENGINEERING (HONG KONG) LTD.



瑞安建築有限公司



前田建設



新昌
HSIN CHONG



永森建築工程有限公司
Wing Sum Construction & Engineering Co., Ltd.



恒達建築有限公司
HENG TAT CONSTRUCTION CO. LTD.

Company Overview



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

Strong in technical supports to various types of building and civil projects



Company Overview



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED



Precast integrated kitchens and bathrooms



Steel Modular Office



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

2

Design of Steel MiC



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

Low Rise Building

Steel MiC



Statutory Submission and Design of MiC system

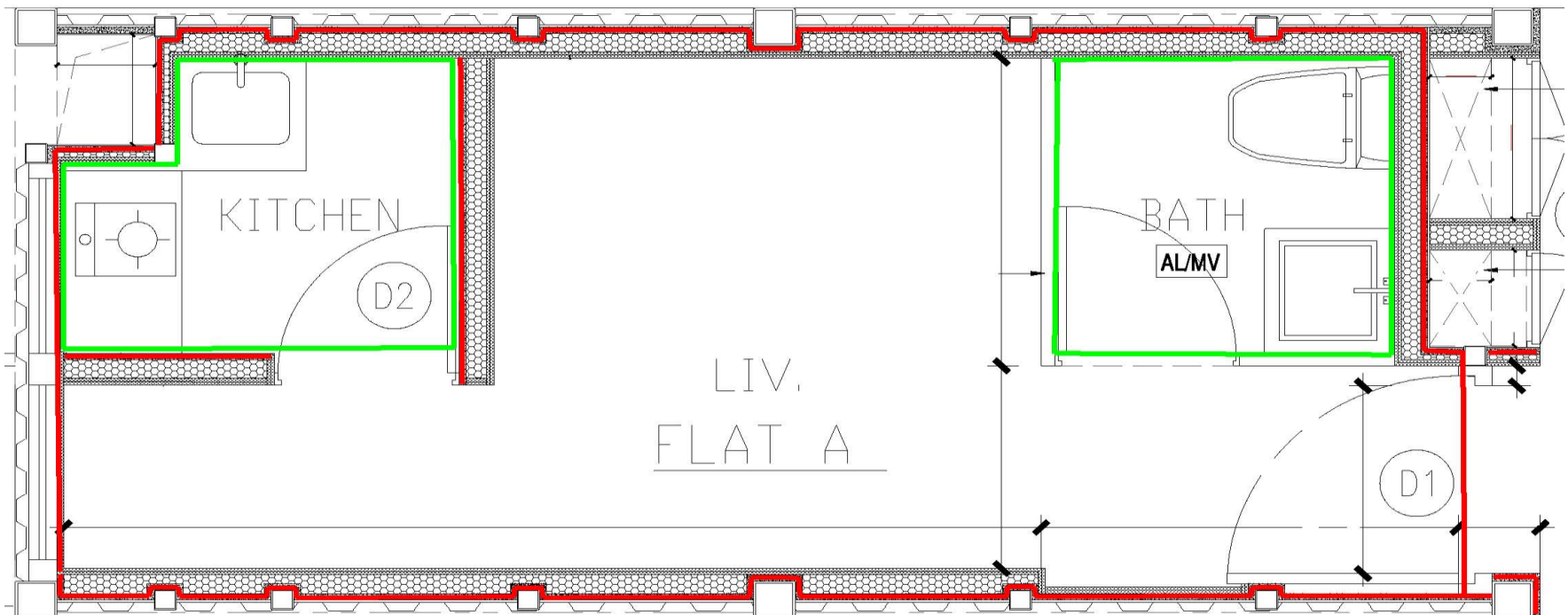
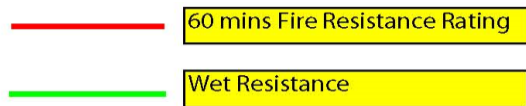
Elevation





Statutory Submission and Design of MiC system

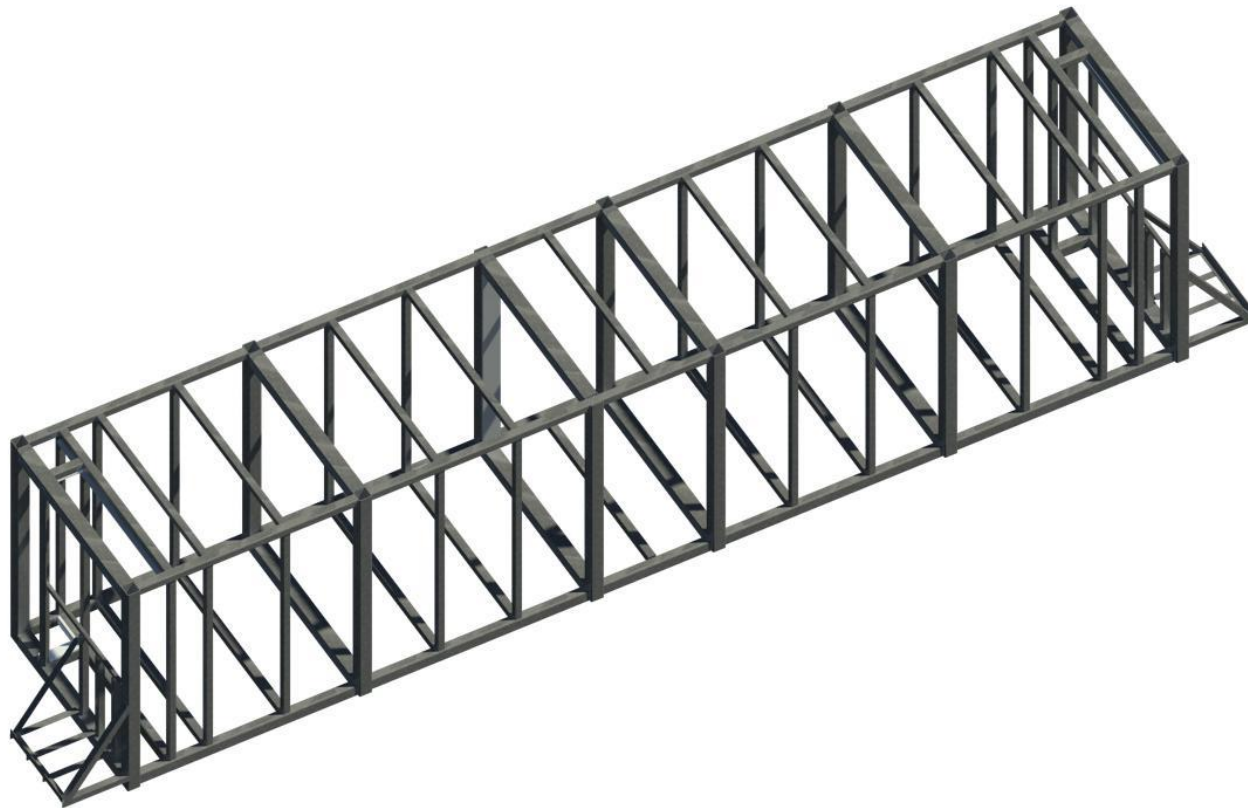
Design of Fire and Water Resistance System (Steel MiC)





Design of MiC system

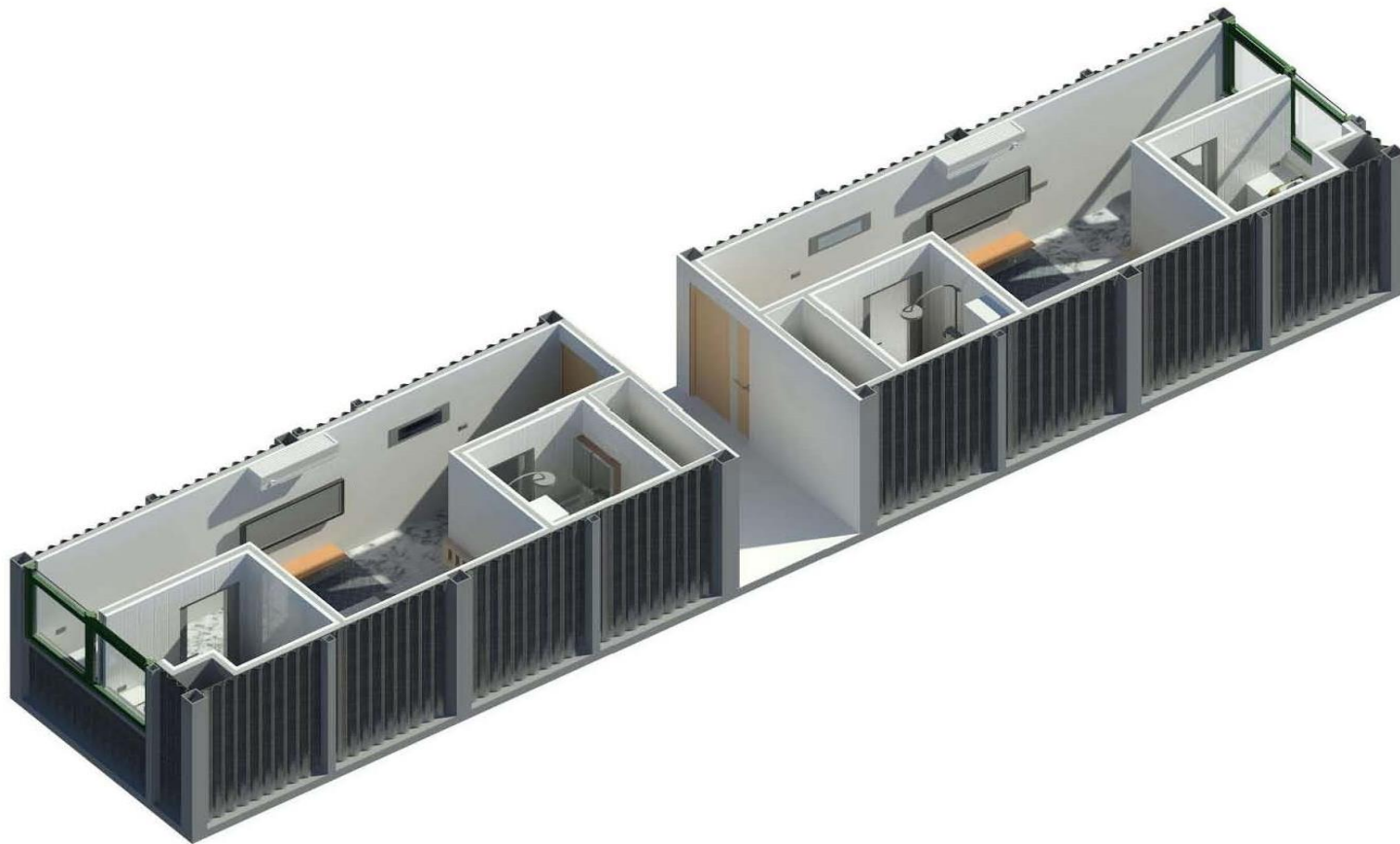
Steel Frame of Steel MiC





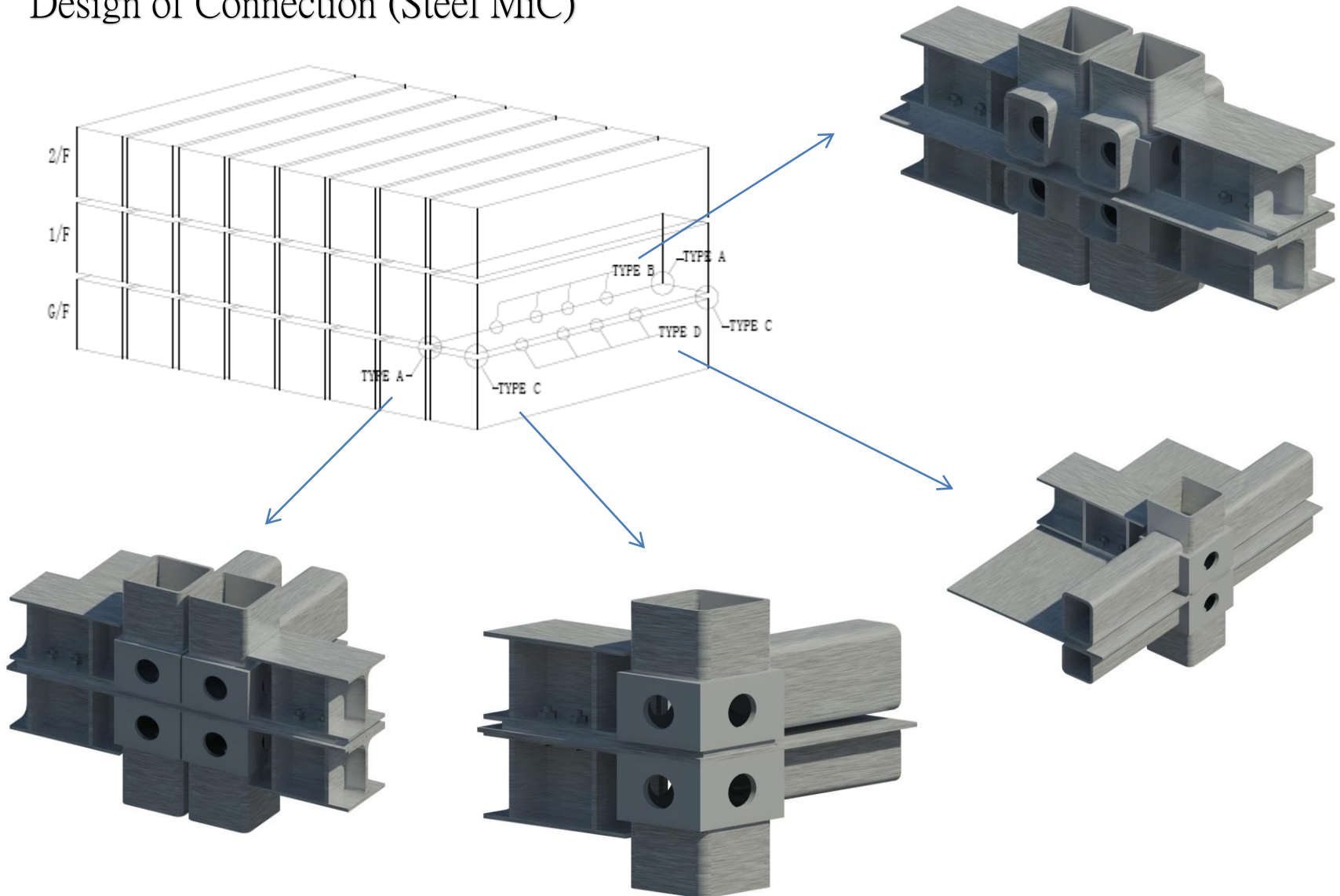
Design of MiC system

BIM Study of Steel MiC



Design of MiC system

Design of Connection (Steel MiC)





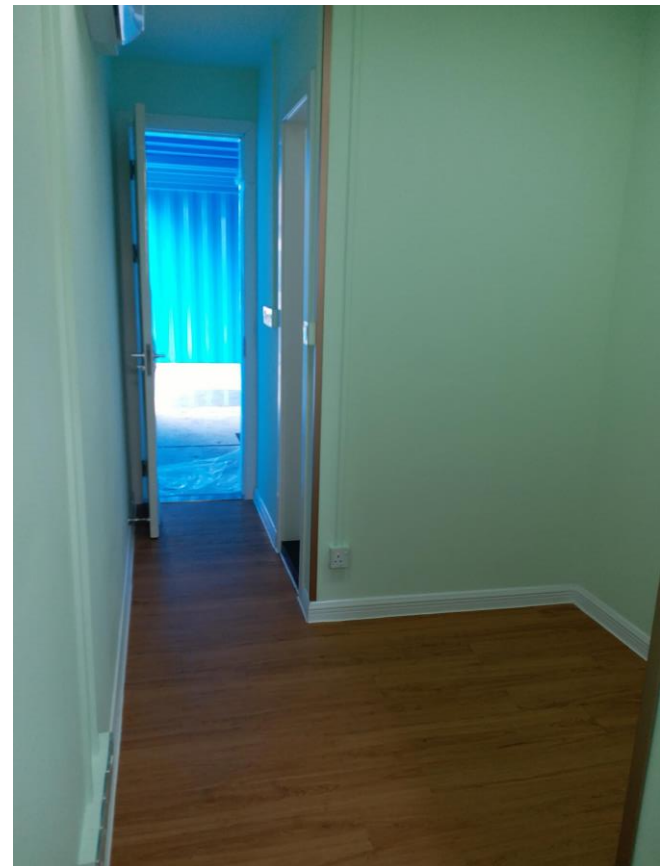
Design of MiC system

Mock Up of Steel MiC

Entrance and Pipe Duct



Living Room





Design of MiC system

Mock Up of Steel MiC

Toilet



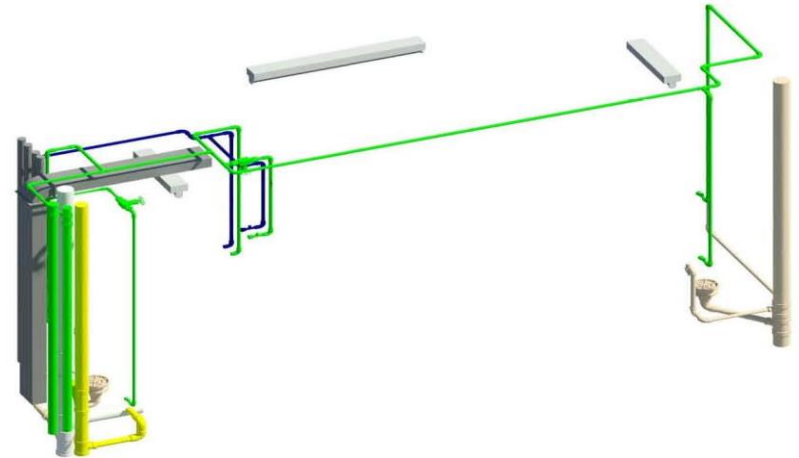
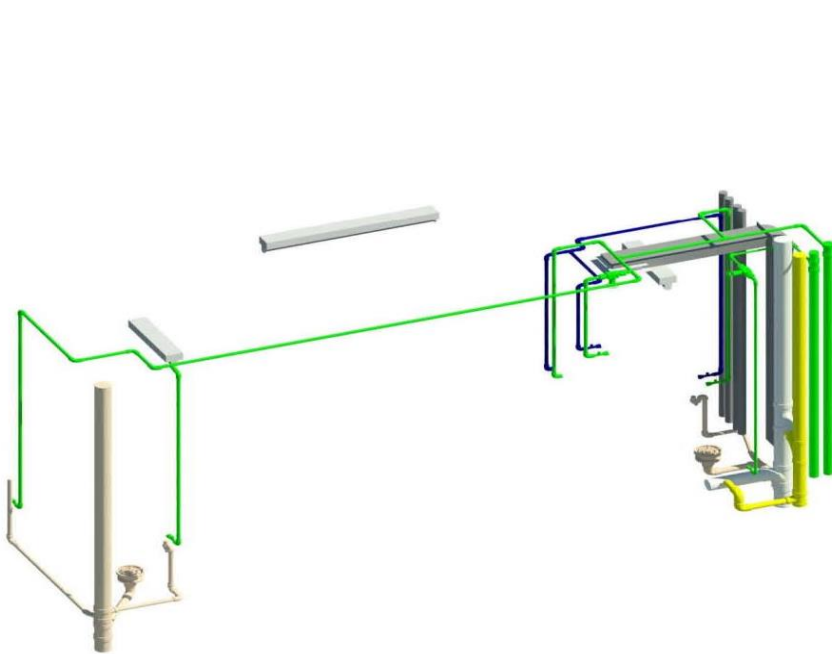
Kitchen





Design of MiC system

BIM Study on MEP Services





中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

High Rise Building

Steel MiC



Design of MiC system

Elevation





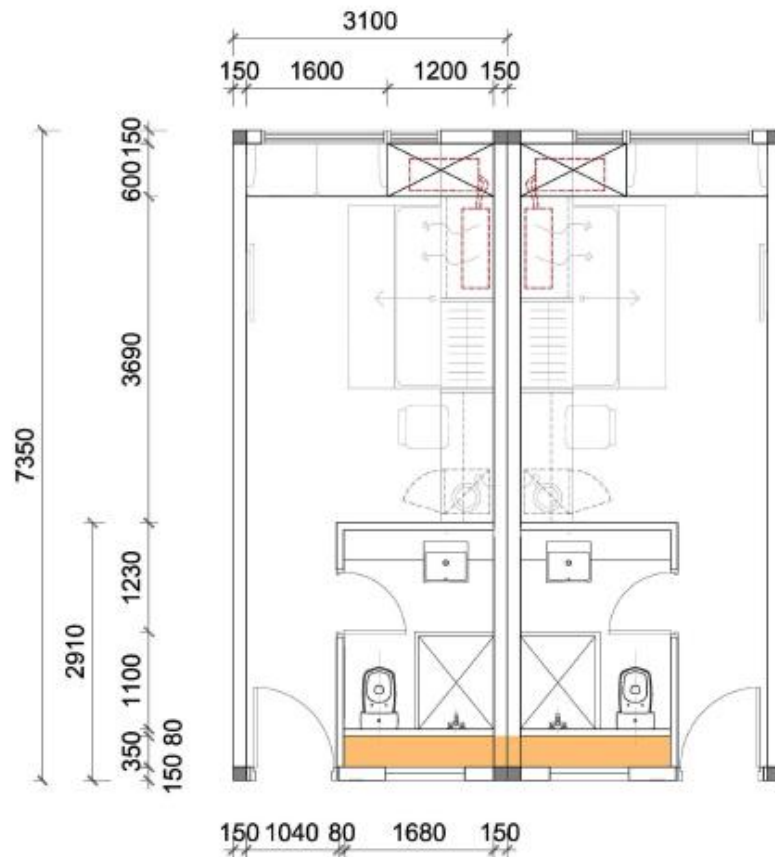
Design of MiC system

Plan and Sections



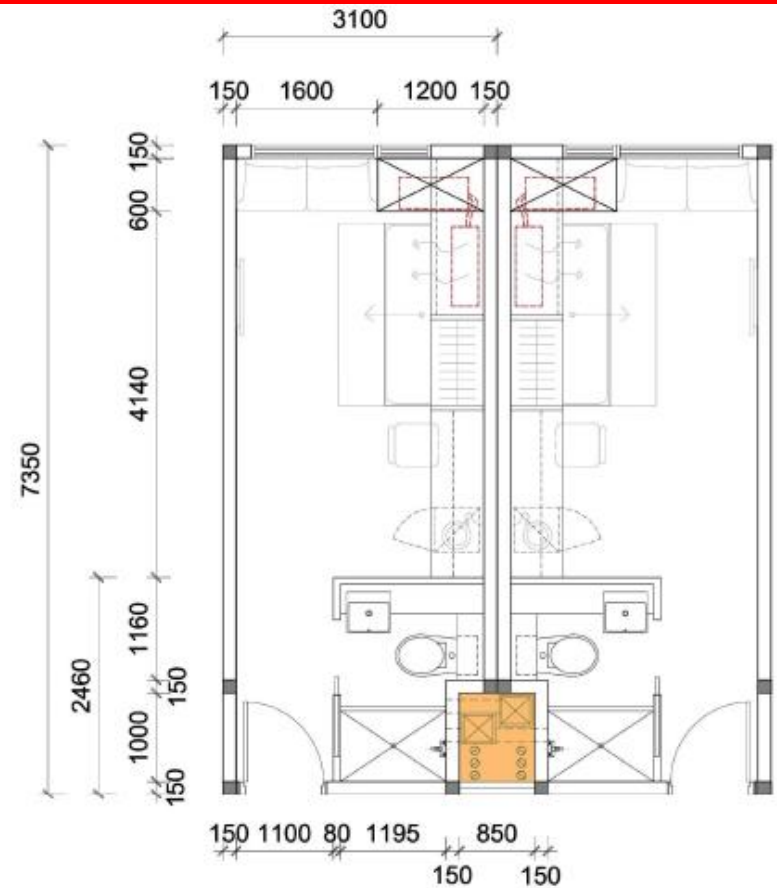


Design of MiC system



STANDARD STUDIO
(Dual Pipe)

PD AREA PER PAIR OF UNIT =
1.29 m²



STANDARD STUDIO
(Shared PD)

PD AREA PER PAIR OF UNIT =
0.85m²



Design of MiC system

STANDARD UNIT



Foldable Bed



Acoustic wall



Foldable Table



Design of MiC system

FAMILY UNIT I



Rotating
Foldable Table

Foldable Bunk Bed





中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

3

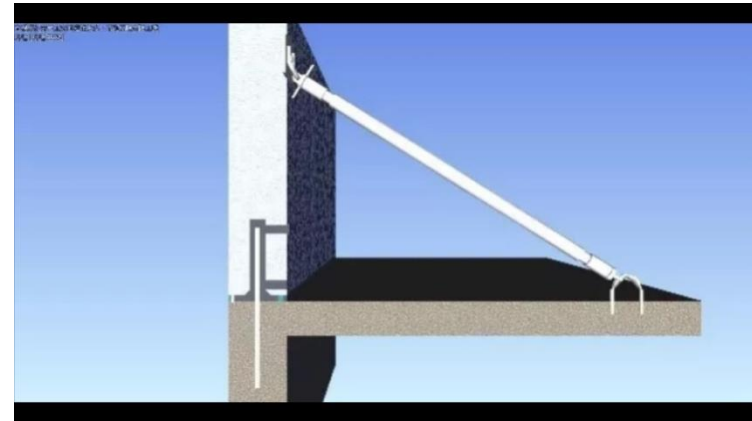
Design of RC MiC



Statutory Submission

Preparation for Design Proposal RC-MiC System

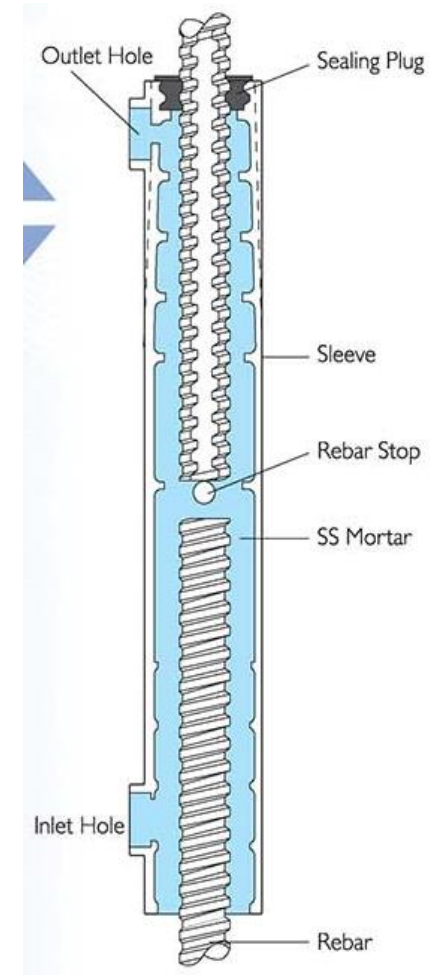
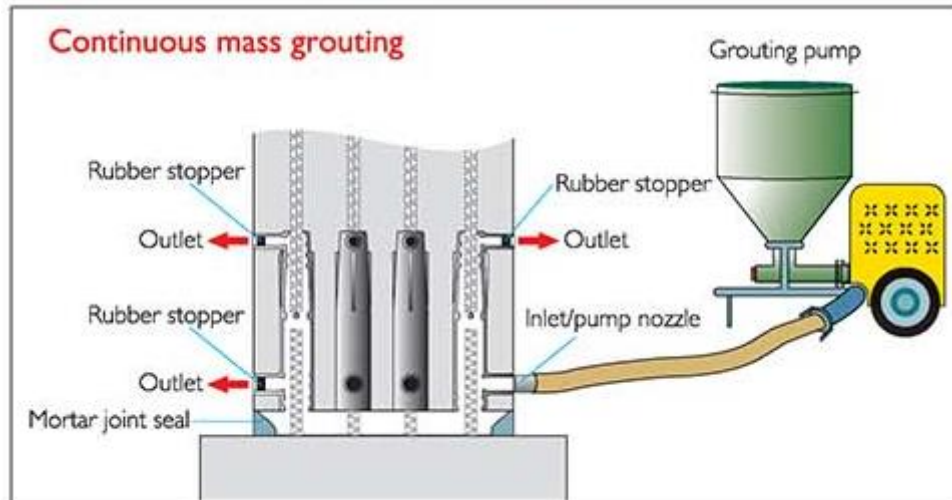
1. The NMB splice sleeve system is submitted to HA and is discussed with HA's project team and CSE / DC. Supplementary information will be submitted on early August 2018.
2. Discussion and study with Centre for Innovation in Construction & Infrastructure Development (CICID) from HKU for the viability of adopting MiC system in public housing construction in HK, which is commissioned by HA.
3. Design study for Concrete+Steel Composite Structure.
4. Based on the modular design in Nam Cheong Street from Hong Kong Council of Social Service (HKCSS), RC MiC system will be submitted to BD.
5. Material study for Lightweight concrete with HKU.





Design of RC MiC

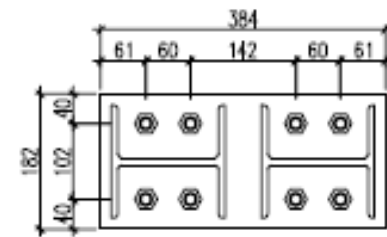
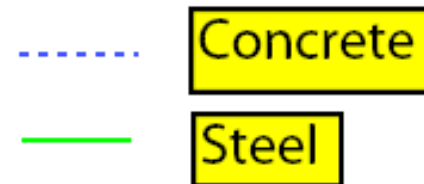
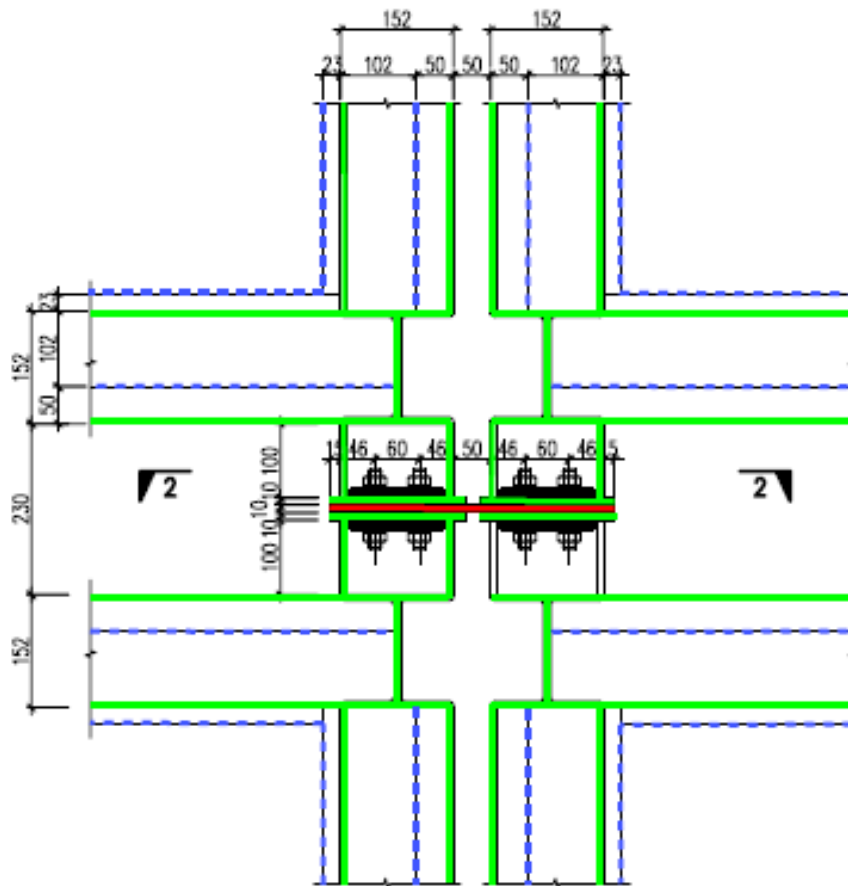
Design of Connection - NMB Splice Sleeve (RC MiC)





Design of RC MiC

Design of Connection - RC+Steel Composite Structure

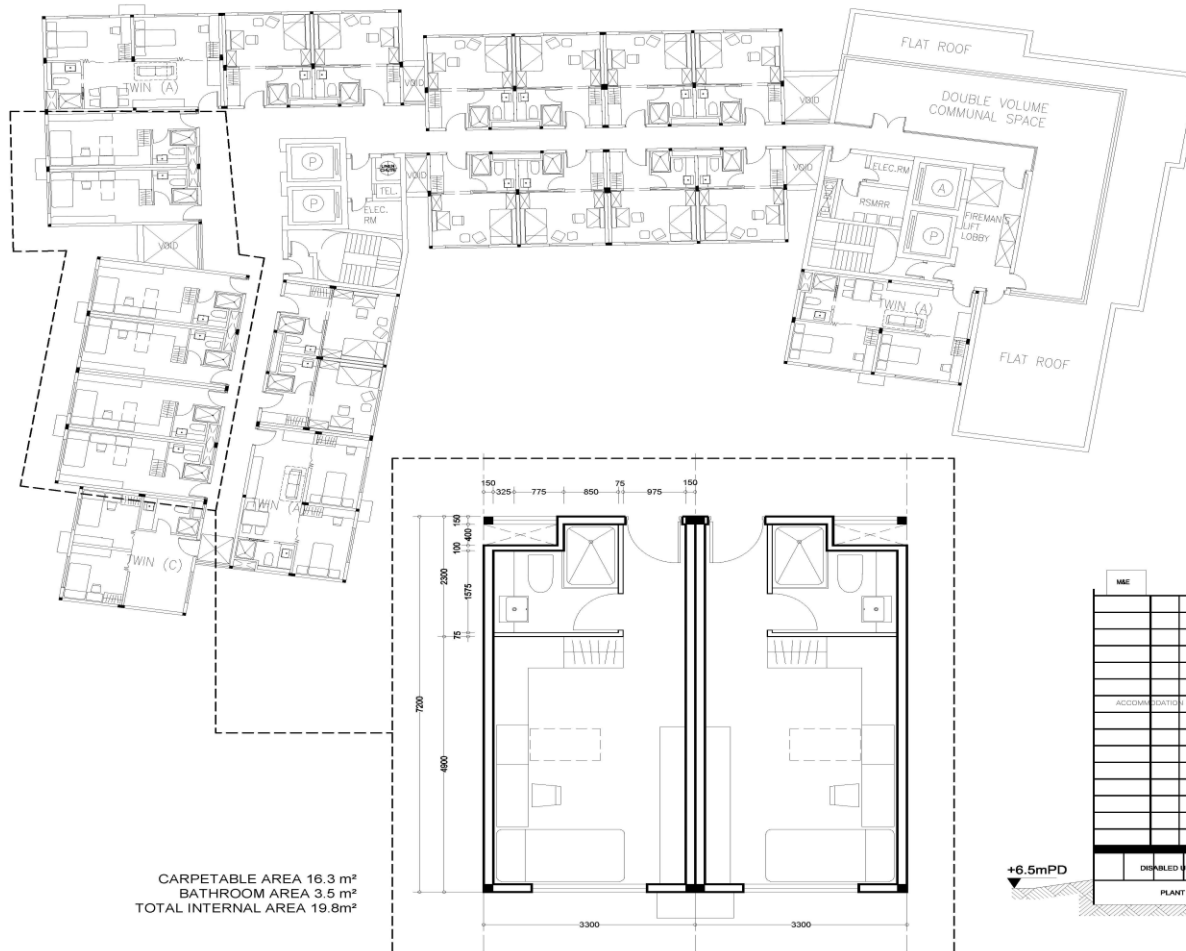


SECTION 2-2



Design of RC MiC

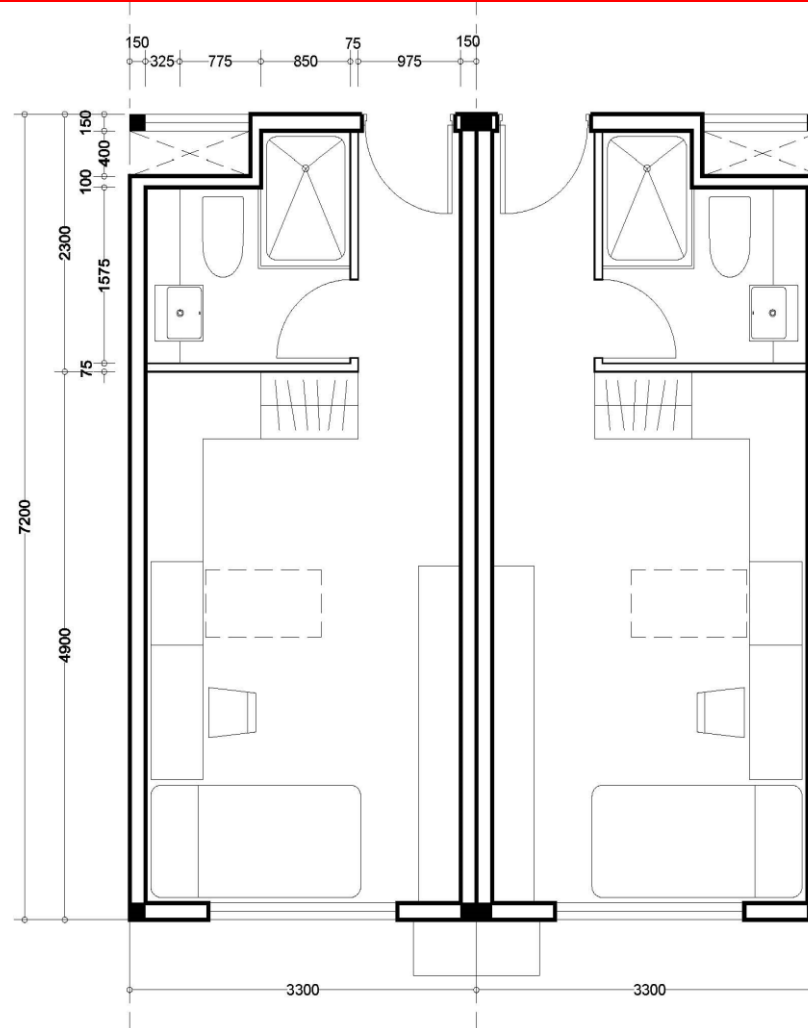
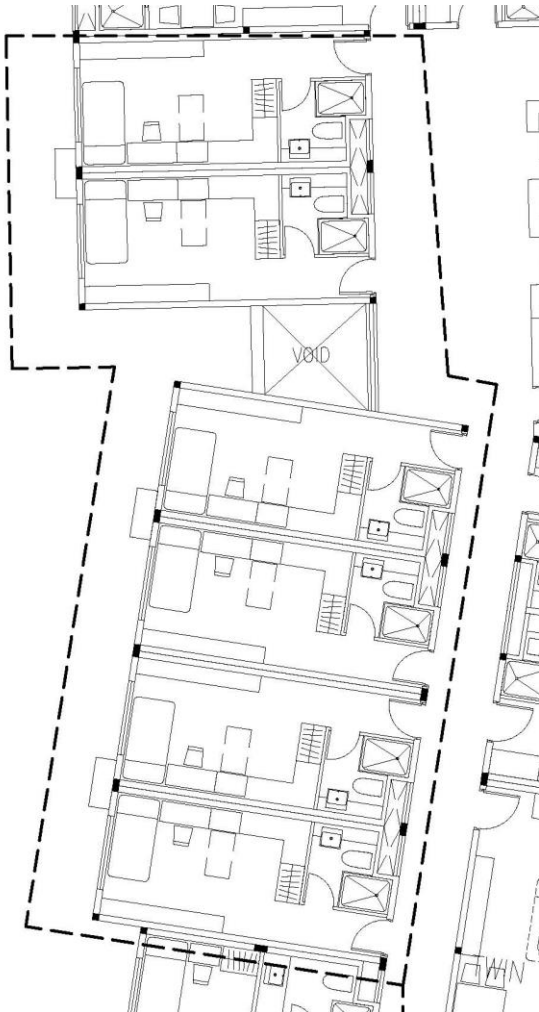
Mock Up of RC MiC





Design of RC MiC

Mock Up of RC MiC





Design of RC MiC

Mock Up of RC MiC **3.3m (W) x 7.2m (L) x 3.3m (H)**





Design of RC MiC

Mock Up of RC MiC **3.3m (W) x 7.2m (L) x 3.3m (H)**





Fabrication, Handling and Transportation

Mock Up of RC MiC **3.3m (W) x 7.2m (L) x 3.3m (H)**





中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

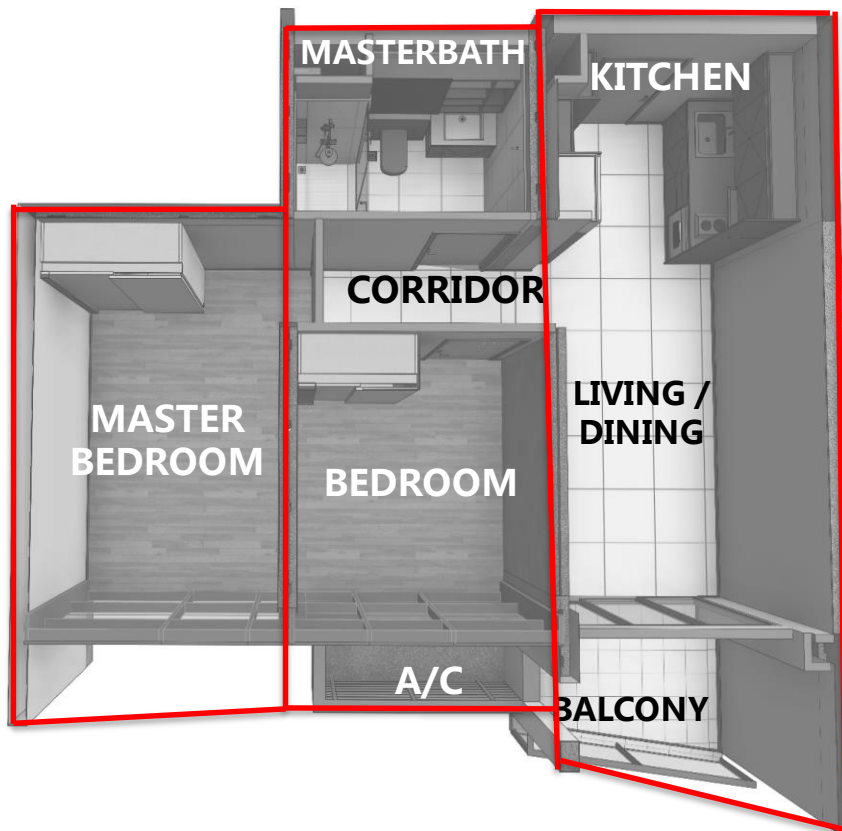
4

Fabrication, Handling And Transportation



Fabrication, Handling and Transportation

Design of Modular units



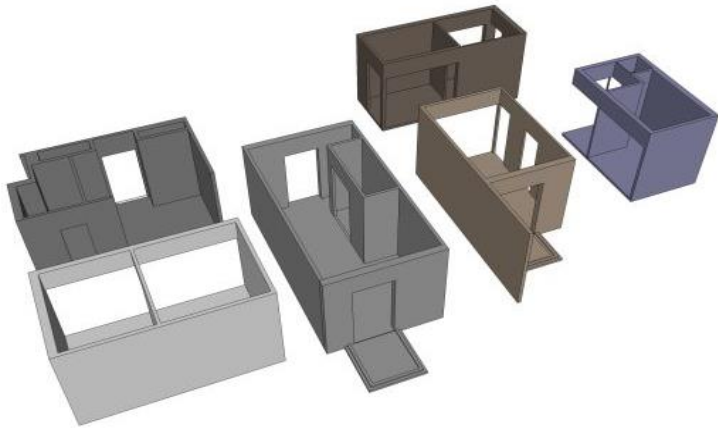
2.4m < W < 3.5m For ONE Modular





Fabrication, Handling and Transportation

Design of Modular units



$2.4\text{m} < W < 3.5\text{m}$ For ONE Modular



Fabrication, Handling and Transportation

Design of Modular units



2.4m < W < 3.5m For ONE Modular



Fabrication, Handling and Transportation

Design of Modular units



$2.4\text{m} < W < 3.5\text{m}$ For ONE Modular



Fabrication, Handling and Transportation

Design of Modular units



2.4m < W < 3.5m For ONE Modular



Fabrication, Handling and Transportation

Handling and
Transportation of
Steel MiC





Fabrication, Handling and Transportation

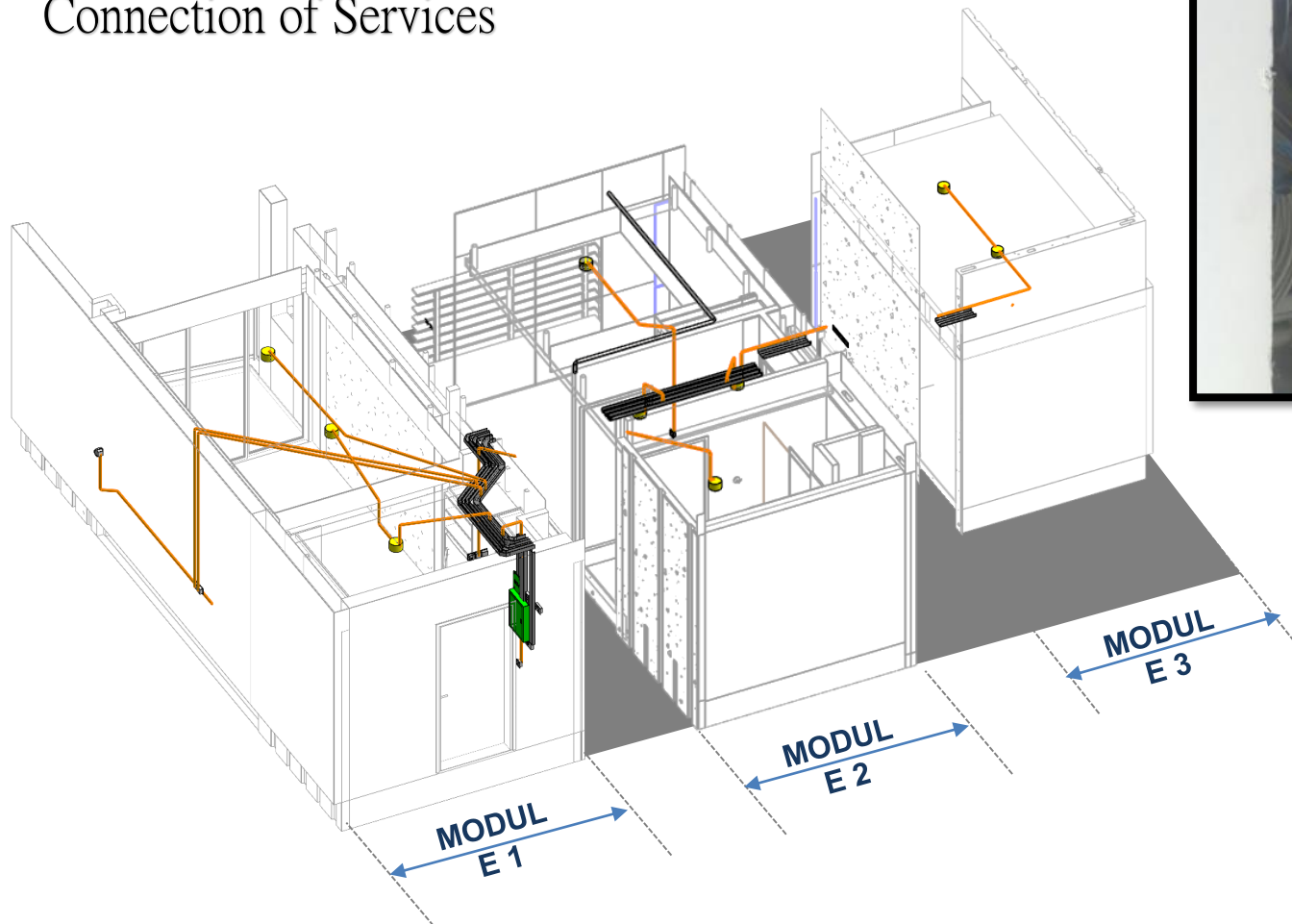
Handling and
Transportation of
RC MiC





Fabrication, Handling and Transportation

Connection of Services



OFF SITE FIX

- Electrical Conduit
- Junction box

ON SITE FIX

- Wiring
- Connection



Fabrication, Handling and Transportation

$2.4\text{m} < W < 3.5\text{m}$

12.2m

$3.1\text{m} < H < 4.0\text{m}$

$0.6\text{m} < H < 1.5\text{m}$





中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

5

Supervision and Quality Assurance



Familiarisation to Building Ordinance and Code of Practice (PNAP ADV-036)

Section	Description	Essential Information	Action
1	General	General Building Plans Structural Plans	AP / RSE
2	Fire Safety	Details for fire resistance, fire protection and fire fighting, etc. Use of limited non-combustible materials	AP
3	Lighting and Ventilation	Window area and ventilation	AP
4	Drainage	Drainage Plans	BSE
5	Barrier Free Access	Access and facilities for the disable	AP
6	Structure	Structural system and modular design	RSE / HL
7	Quality Assurance	Quality Assurance System of the prefabrication factory	HL
8	Fabrication, Storage, Transportation and Installation	Method statement for fabrication, storage, protection, transportation and installation	RSE / HL
9	Maintenance	Access points for inspection and maintenance	AP
10	Other Essential Information	Justification and substantiations for modular system (if any)	ALL



Supervision and Quality Assurance

Minimum qualification and supervision frequency of Quality Control Supervisory and Co-ordination Team,

	AP Stream		RSE Stream		RC Stream			Electricity Work	Water Work
Qualifications of Supervisory Personnel	T3	AP	T3	RSE	T3	T1	AS	REW	LP
Supervision Frequency	Weekly	Monthly	Weekly	Monthly	Weekly	Continuous	Monthly	Continuous	Continuous

T3/T1 refers to Grade T3/T1 Technically Competent Person equivalent as stipulated in the Code of Practice for Site Supervision

AP : Authorized Person

RSE : Registered Structural Engineer

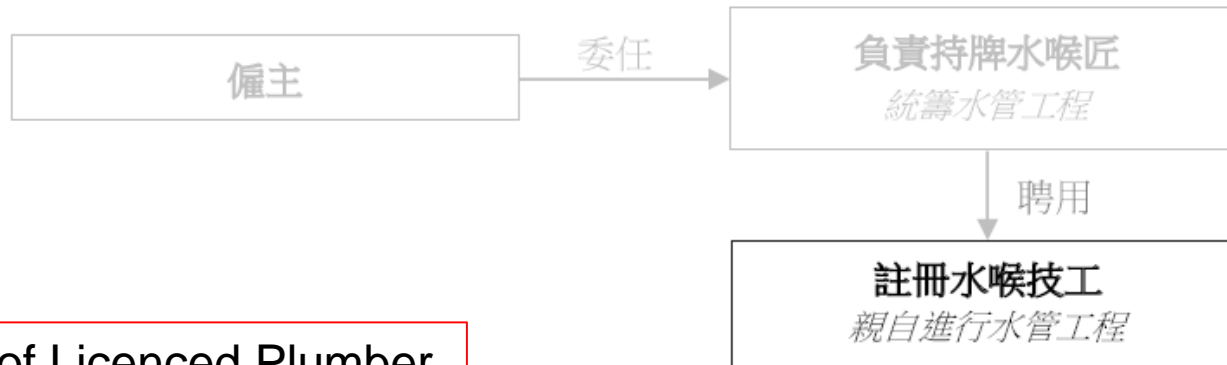
AS : Authorized Signatory

REW : Registered Electrical Worker

LP : Licenced Plumber

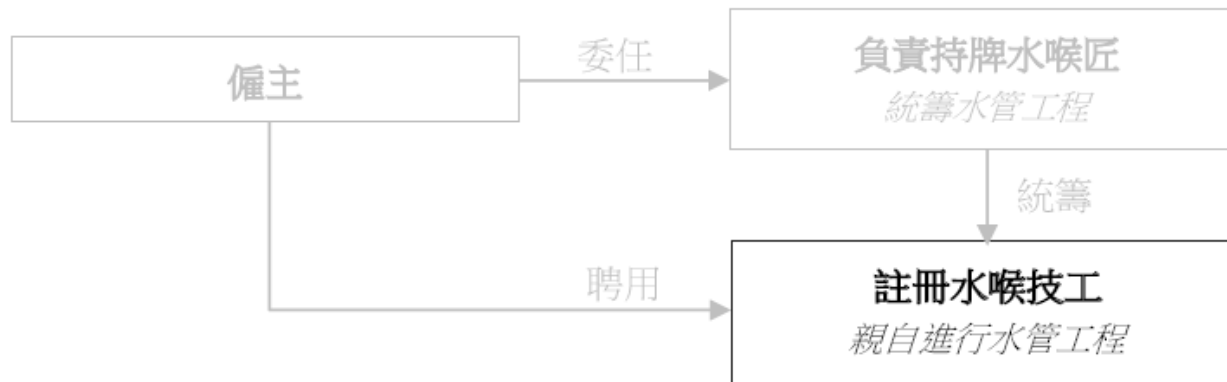


Supervision and Quality Assurance



Supervision of Licenced Plumber

或





Supervision and Quality Assurance

Supervision of Registered Electrical Worker

Code 21 PROCEDURES FOR INSPECTION, TESTING AND CERTIFICATION

21A Inspection of Low Voltage Installations

21B Testing of Low Voltage Installations

- (1) Safety
- (2) Sequence of tests
- (3) Continuity of protective conductors
- (4) Continuity of ring final circuit
- (5) Insulation resistance
- (6) Polarity
- (7) Earth electrode resistance
- (8) Earth fault loop impedance
- (9) Functions of all devices including protective devices
- (10) Additional checks for installations in hazardous environment

21C Inspection of High Voltage (H.V.) Installations

21D Testing of High Voltage Installations

- (1) Safety
- (2) Testing requirements

21E Points to be Noted by Registered Electrical Workers

- (1) Signing of certificates
- (2) Dates of tests, inspections and certification
- (3) Items to be inspected and tested
- (4) Related ordinance and regulations to be observed
- (5) Energisation of installation for testing purposes
- (6) Standard symbols to be used



中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

6

Construction Programme

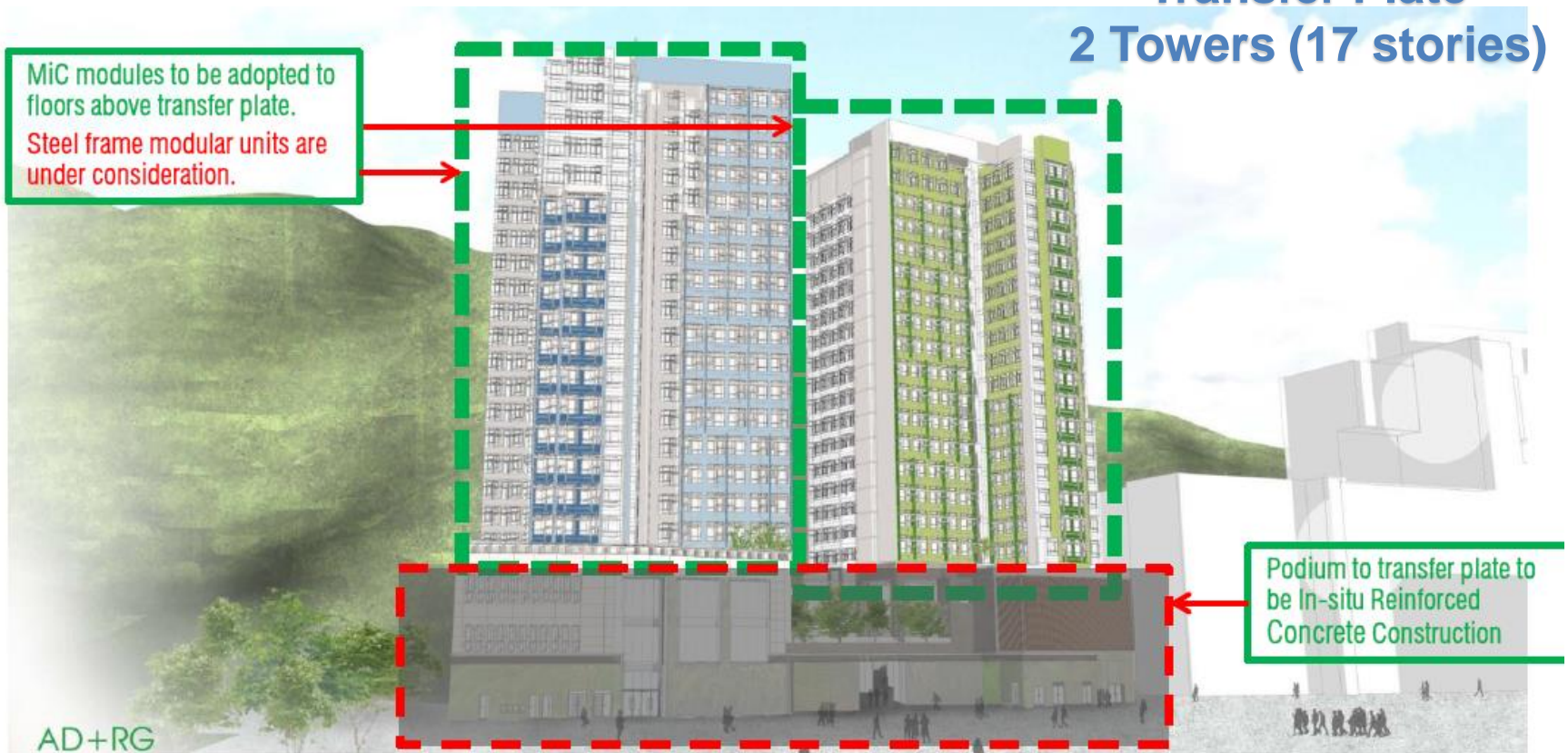
Typical Production and Fabrication Cycle for one moldular unit

[illegible]



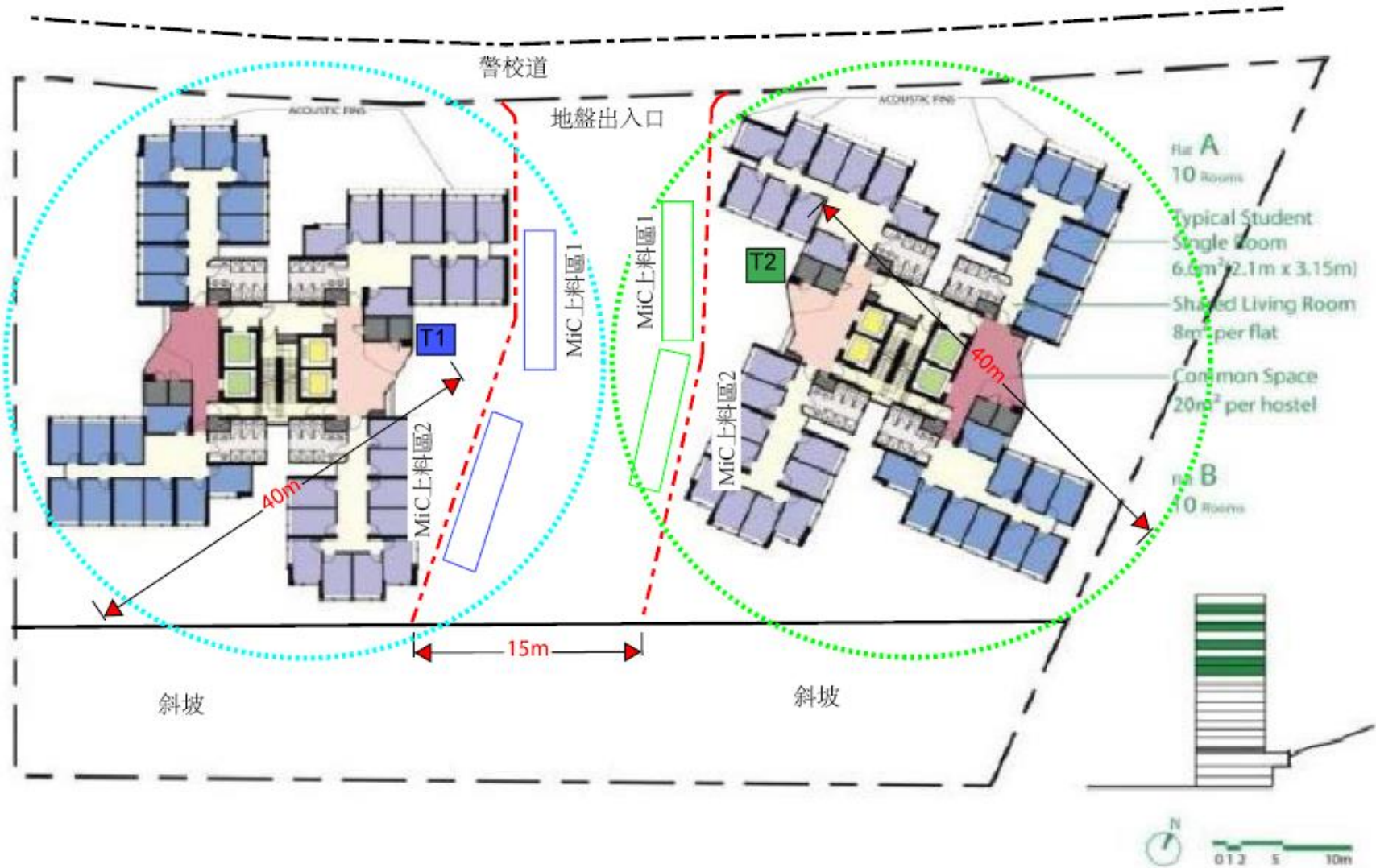
Fabrication and Installation Programme

Case Study for Use of MiC system





Fabrication and Installation Programme





Fabrication and Installation Programme

Crane	Radius and Capacity	Install unit per day
T1	40m 40t	13 nos
T2	40m 40t	13 nos

For T1, 13 nos. x 45 mins/no. = 9.75 hrs

For T2, 13 nos. x 45 mins/no. = 9.75 hrs

i.e. One whole floor (26 nos.) can be completed in TWO day.

Three times faster than conventional construction method.

Fabrication and Installation Programme

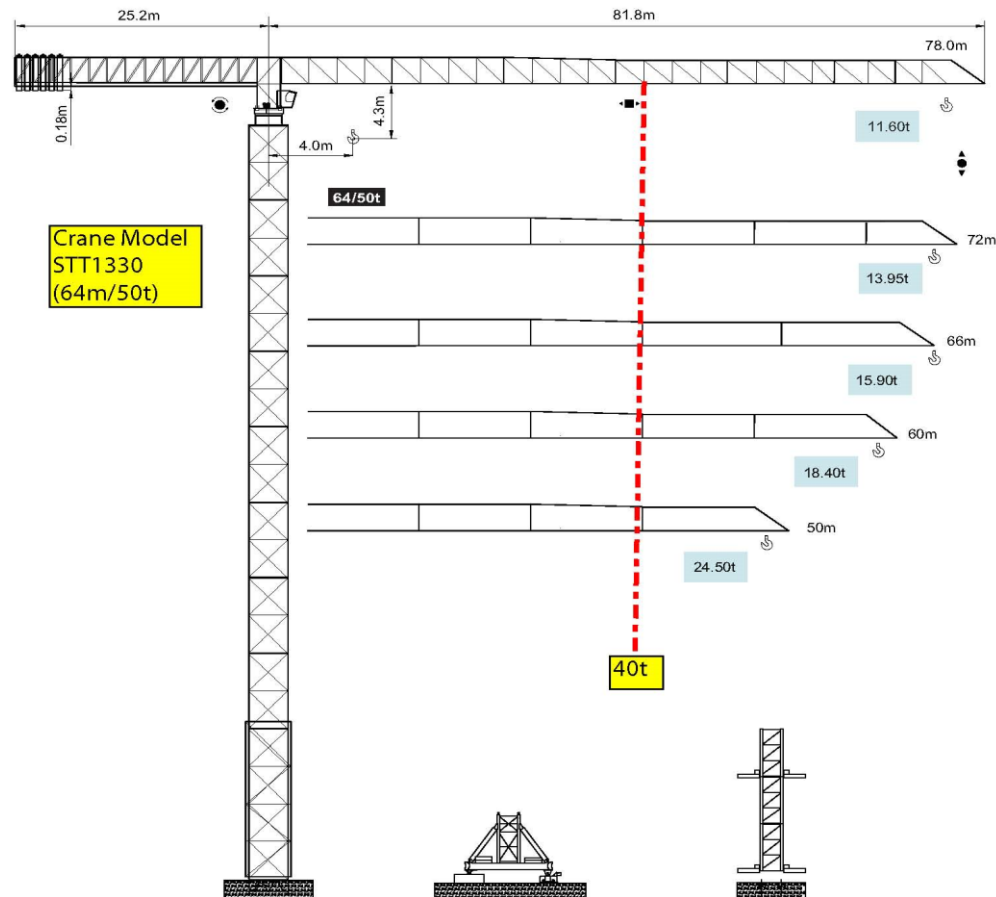
Installation for One Modular Unit

Item	Activity	Duration (Mins)	Minutes																																														
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45		
1	Setup for lifting	5	■	■	■	■																																											
2	Lifting to installation level	5					■	■	■	■	■																																						
3	Levelling and installation	25										■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■											
4	Release the lfting device	5																																				■	■	■	■	■							
5	Back to G/F	5																																															
TOTAL		45																																															



Fabrication and Installation Programme

Tower Crane Capacity



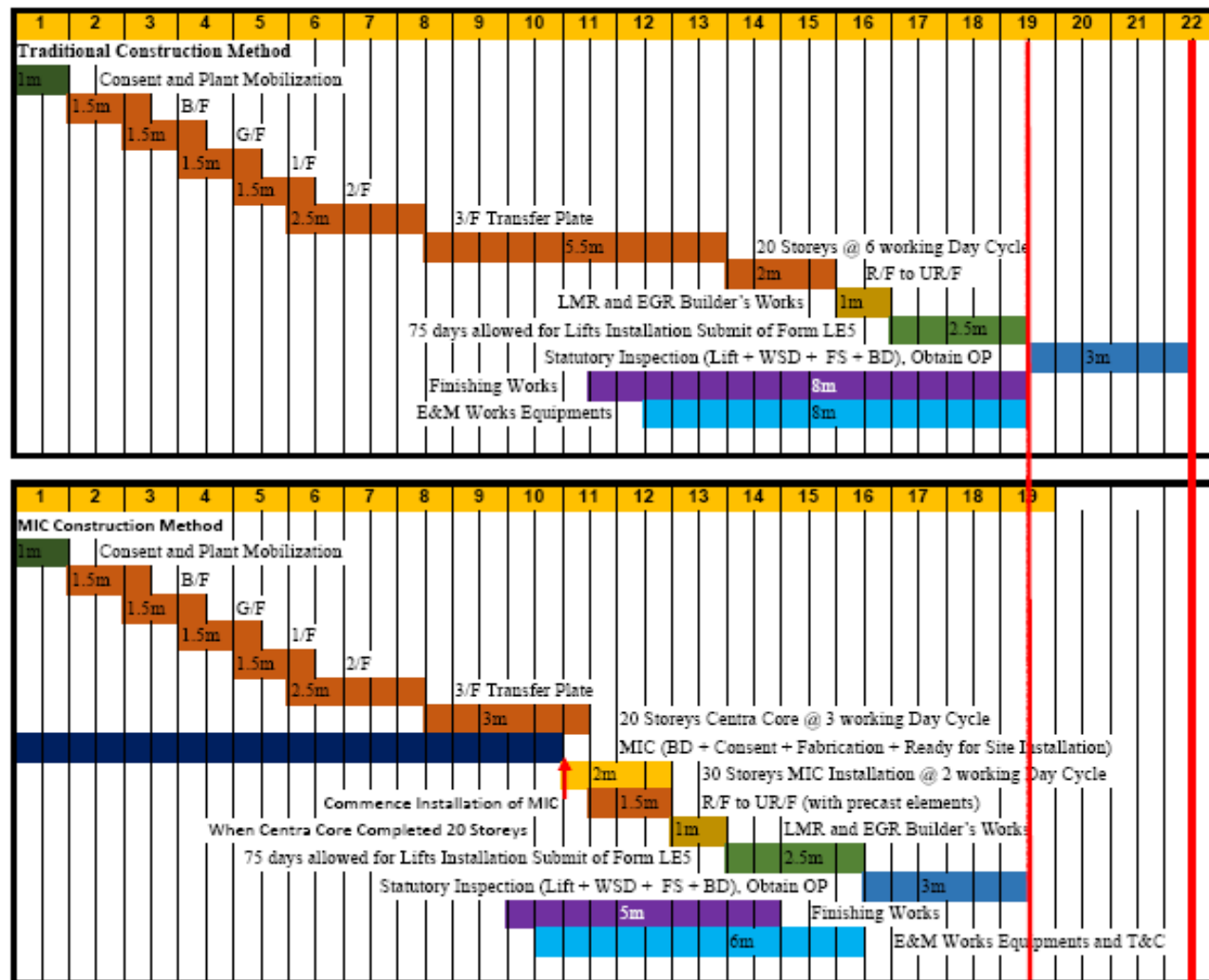


Fabrication and Installation Programme

Use of MiC Construction

Outline Programme for Comparison of MIC and Traditional Construction Method (20 Storeys)

Save 3 months !!



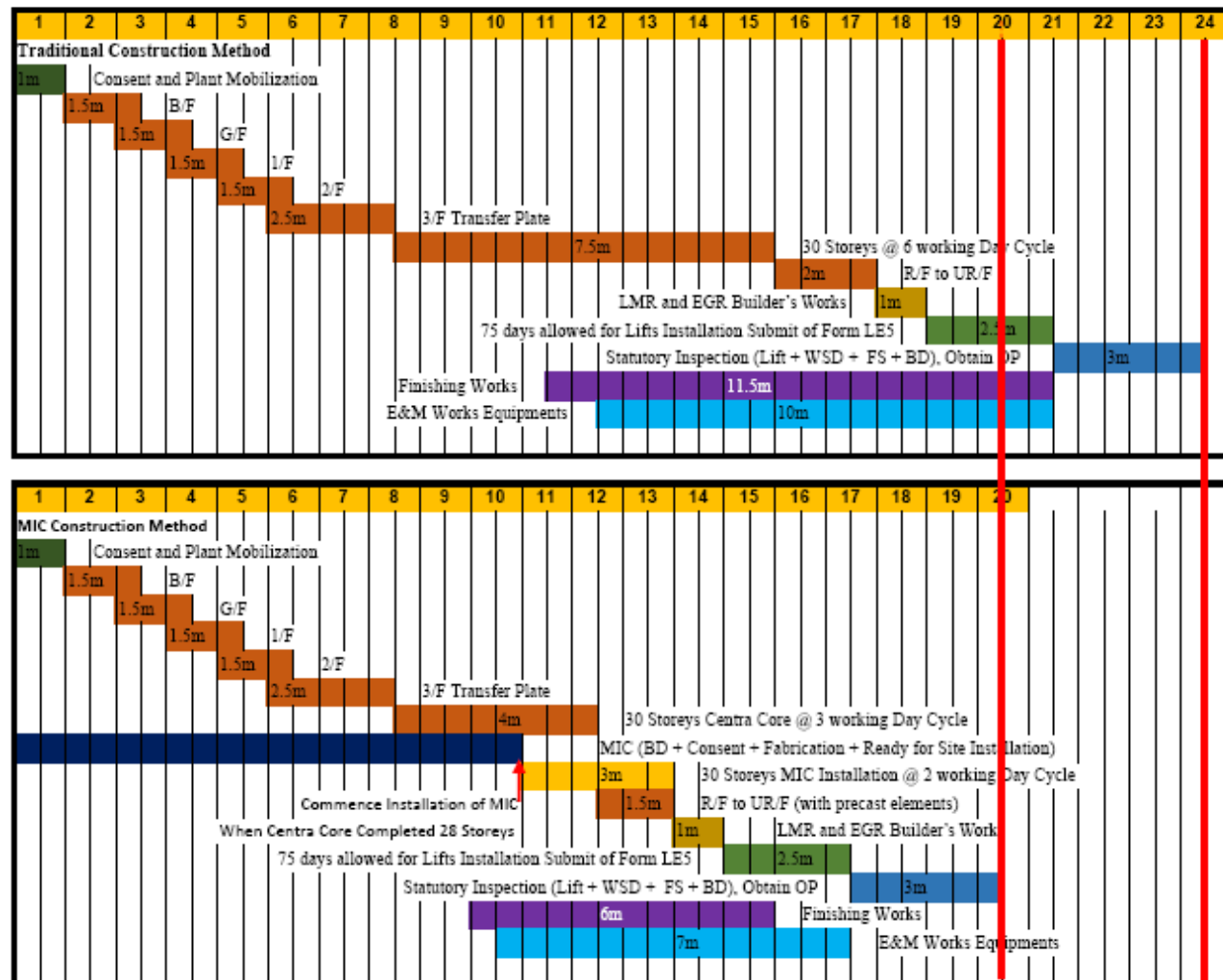


Fabrication and Installation Programme

Use of MiC Construction

Outline Programme for Comparison of MIC and Traditional Construction Method [30 Storeys]

Save 4 months !!

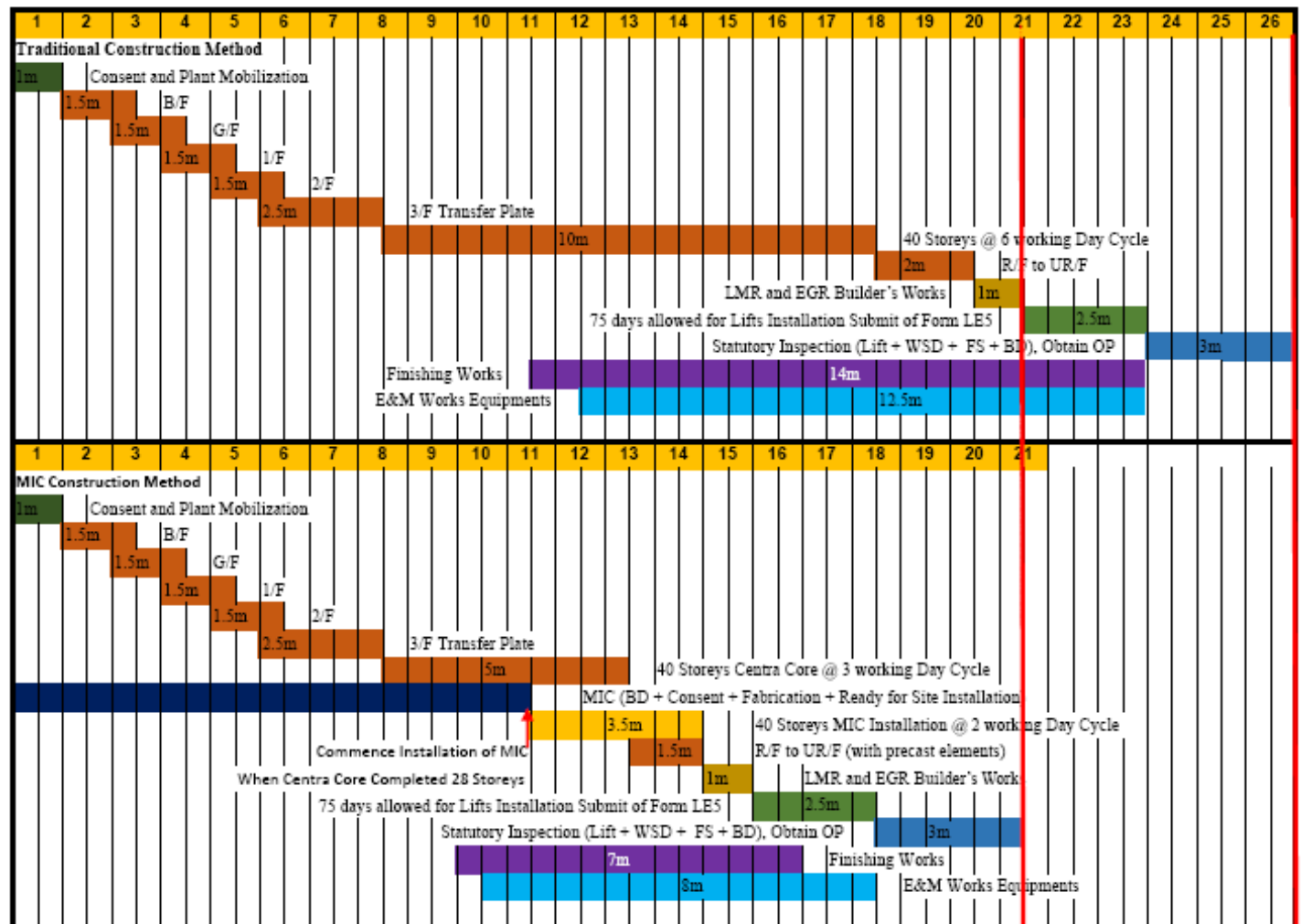




Fabrication and Installation Programme

Use of MiC Construction

Outline Programme for Comparison of MIC and Traditional Construction Method (40 Storeys) **Save 5.5 months !!**





中國海龍建築科技有限公司
CHINA STATE HAILONG CONSTRUCTION TECHNOLOGY COMPANY LIMITED

THANK YOU