

HONG KONG CONSTRUCTION INDUSTRY TRADE TESTING CENTRE 香港建造業工藝測試中心

Bar Bender and Fixer Intermediate Trade Test Study Material for Written Test

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This study material is a reference for candidate to prepare for attending written test in Intermediate Trade Test:

- 1. The purpose of "general note" is to display the construction specification.
- 2. "Simplified steel structure drawing" refers to the simplified expression of structure details/specifications.
- 3. "B1(200 x 600)INV.300" shown on the drawing means breadth of the beam is 200mm.
- 4. The gradient of "cranked bar" cannot be greater than 1:12.
- 5. "Concrete Cover" means the shortest distance between the surface of the concrete and the outmost face of steel bar.
- 6. After the reinforcement is fixed, the worker also needs to place the spacer according to the specifications.
- Based on requirement shown on drawing, 53D overlap requirement, the lap length of Y40 is 2120mm.
- 8. The Minifix plastic spacers (plaster wheel) should be placed at the outermost of steel bar.
- 9. Function of a cover block or spacer is protecting steel bars from corrosion.
- 10. Function of "main bar" is strengthening ability of components to resist tension and compression.
- 11. At the same point, high yield steel bar must not be re-bent.
- 12. Acetylene gas cutting cannot be used to cut steel bars.
- 13. The material of fixing/securing steel bar is the steel tie wire.
- 14. Function of "coupler" is connecting steel bars.
- 15. The best habit of cutting and bending is to use scrap/short material, then use the stock materials and stack the waste properly.
- 16. The most effective way to store reinforcement is avoiding excessive storage and cover with tarpaulin.



- 17. Injury by rusty metal or nails may result in tetanus.
- 18. If the posture of carrying heavy objects is incorrect, your waist is easy to be injured.
- 19. The motor starter must be installed in the bar bending/cutting machinery.
- 20. The emergency stop bar must be installed in the stirrup bending machine.

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